	Define	Map the current situation	Find the root cause	Set your target	Implement improvement	Secure succes
Lean	Identify value	Map the current situation		Create Flow	Create pull	Perfection
6σ	Define	Measure	Analyse		Improve	Control
TOC	Identify the constrain		Exploit		Elevate	Repeat the process
TQM	Identify the problem		Find the root cause	Generate a solution	Plan and improve	Measure and standerdize

Tabel 2